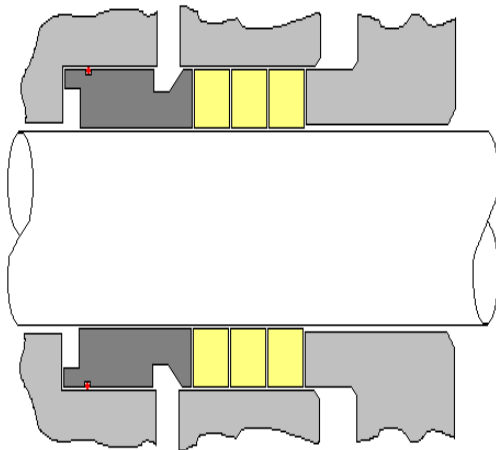


## FLUSH-GARD™ Installation Instructions

1. Thoroughly remove old packing and lantern rings.
2. Remove the O-ring from the outside of the FLUSH-GARD and cut it, using a sharp razor.
3. Assemble the two halves of the FLUSH-GARD over the shaft, making sure that it is oriented correctly (see sketch below).
4. Wrap the O-ring around the assembled FLUSH-GARD in the O-ring groove. Using the adhesive supplied with the set, glue the ends of the O-ring together.
5. Press the FLUSH-GARD into the stuffing box, making sure that it is fully seated.
6. Install packing rings to fill the remaining stuffing box space. Be sure to allow some penetration of the gland follower into the stuffing box.



7. Turn on the flush water.
8. Start the pump.
9. Adjust the packing and the flush rate so that leakage and flush rate are minimized.